TRANSMITTAL LETTER TO THE UNITED STATES **DESIGNATED / ELECTED OFFICE (DO/EO/US) CONCERNING A FILING UNDER 35 U.S.C. 371**

ATTORNEY'S DOCKET NUMBER P67142US0

US APPLICATION OF OFFICE OF 11 8 4

INTERNATIONAL APPLICATION NO.
PCT/EP00/02424

INTERNATIONAL FILING DATE

18 March 2000

PRIORITY DATE CLAIMED

25 March 1999

TITLE OF INVENTION

A METHOD FOR THE PREPARATION OF SELF-CLEANING REMOVABLE SURFACES

APPLICANT(S) FOR DO/EO/US

Wilhelm BARTHLOTT and Christoph NEINHUIS

Applicant herein submits to the United States Designated/Elected Office (DO/EO/US) the following						
items and other information.						
1. This is a FIRST submission of items concerning a filing under 35 U.S.C. 371.						
² 2. This is a SECOND or SUBSEQUENT submission of items concerning a filing under 35 U.S.C. 371.						
3. This express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39(1).						
4. A proper Demand for Internati. Preliminary Examination was made by the 19th month from earliest claimed priority date.						
5. A copy of the International Application as filed (35 U.S.C. 371(c)(2))						
a. is transmitted herewith (required only if not transmitted by the International Bureau).						
b. has been transmitted by the International Bureau.						
c. is not required, as the application was filed in the United States Receiving Office (RO/US)						
6. A translation of the International Application into English (35 U.S.C. 371(c)(2)).						
7. Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3))						
a. are transmitted herewith (required only if not transmitted by the International Bureau).						
b. 🔲 have been transmitted by the International Bureau.						
c. have not been made; however, the time limit for making such amendments has NOT expired.						
,d. have not been made and will not be made.						
8. A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).						
9. 🗔 An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).						
10. A translation of the annexes to the Internatl. Preliminary Examination report under PCT Article 36 (35 U.S.C. 371(c)(5)).						
Items 11. to 16. below concern other document(s) or information included:						
11. An Information Disclosure Statement under 37 CFR 1.97 and 1.98.						
12. An assignment document for recording. A separate cover sheet compliance with 37 CFR 3.28 and 3.31 is included.						
13. A FIRST preliminary amendment.						
A SECOND or SUBSEQUENT preliminary amendment.						
14. A substitute specification.						
15. A change of power of attorney and/or address letter.						
16. Other items or information:						
International Search Report - EPO						
PCT/IB/304 Form PCT/IB/306 Form						
PCT/IB/308 Form						
First Page of Publication						
International Preliminary Examination Report - with no annexes						

	INTERNATION NO (IF KNOWN, 500 37 CFR 15) 97926184 INTERNATIONAL APPLICATION NO PCT/EPO0/02424			ATTORNEY'S DOCKET NUMBER P67142US0					
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	Neither international pre nor international search								
	International preliminary (a) (4)) and all claims sa								
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-	Surcharge of \$130.00 fo	\$ 130.00							
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Ì	Independent Claims	3 - 3 =	-0-	x \$80.00	\$				
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	a. A check in the amount of \$ 990.00 to cover the above fees is enclosed.								
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	c. The Commissioner is hereby authorized to charge my account any additional fees set forth in §1.492 during the pendency of this application, or credit any overpayment to Deposit Account No. <u>06-1358</u> . A duplicate copy of this sheet is enclosed.								
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JC03 Rec'd PCTTTO 2 0 SEP 2001:

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicants: Wilhelm BARTHLOTT et al.

Serial No.: New

Filing Date: September 20, 2001

For: A METHOD FOR THE PREPARATION OF SELF-CLEANING

REMOVABLE SURFACES

PRELIMINARY AMENDMENT

Commissioner for Patents Washington, D.C. 20231

Sir:

Prior to initial examination, please amend the aboveidentified application as follows:

IN THE SPECIFICATION

On page 1, immediately following the title, please insert the following sentence: --This is a nationalization of PCT/EP00/02424 filed March 18, 2000 and published in German.--

IN THE CLAIMS

Please amend claims 5 and 7 as follows:

- 5. (amended) The method according to claim 1, characterized in that said application of the solution, dispersion or emulsion is effected by spraying.
- 7. (amended) The method according to claim 1, characterized in that said hydrophobic material is additionally oleophobic.

REMARKS

The foregoing Preliminary Amendment is requested in order to delete the multiple dependent claims and avoid paying the multiple dependent claims fee.

Attached hereto is a marked-up version of the changes made to the specification and claims by the current amendment. The attached page is captioned "VERSION WITH MARKINGS TO SHOW CHANGES MADE."

Early action on the merits is respectfully requested.

Respectfully submitted,

JACOBSON HOLMAN PLLC

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Atty. Docket: P67142US0 Date: September 20, 2001

WEP/cmf

VERSION WITH MARKINGS TO SHOW CHANGES MADE

IN THE CLAIMS

- 5. (amended) The method according to claim 1 [at least one of claims 1 to 4], characterized in that said application of the solution, dispersion or emulsion is effected by spraying.
- 7. (amended) The method according to claim 1 [at least one of claims 1 to 6], characterized in that said hydrophobic material is additionally oleophobic.

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A Method for the Preparation of Self-Cleaning Removable Surfaces

The present invention relates to a method for the preparation of self-cleaning surfaces.

The cleaning of the surfaces of objects is of considerable technical and economical importance, in part for optical and aesthetical reasons, and in part for technical reasons, especially if the surfaces are light-transmitting surfaces which must be cleaned from time to time for maintaining their function.

Many attempts have been made to create technical surfaces which are soilrepellent and/or self-cleaning. The manufacturers of polymer films or polymer sheets have tried to solve this problem by producing as smooth as possible surfaces and rendering those surfaces either extremely hydrophobic or extremely hydrophilic. Examples thereof include surfaces made of the extremely hydrophobic Teflon or the extremely hydrophilic "no-drop coatings" from which water and soil can flow off without forming drops.

CH-PS-26 82 58 describes water-repellent surfaces which exhibit a contact angle with water of more than 120°. They are obtained by applying powders, such as china clay, talcum, clay or silica gel, to a substrate, the powder being preliminarily hydrophobized by organic silicon compounds. The application is performed together with curable resins, or from solutions with organic solvents. Permanently hydrophobic surfaces cannot be prepared in this way. Also, no indications are found as to the grain sizes or grain size distribution of the powders. The properties of the surfaces thus obtained are compared with those of the leaves of nasturtium. In this comparison, it has to be noted that it had been neither known nor technically analyzable whereupon the properties of the leaf surface of nasturtium are

based. Recently performed examinations have shown that nasturtium has an extremely fine ultrastructure with structural elements smaller than 2 µm.

US-P-3,354,022 describes a water-repellent surface having protrusions and recesses and an air content of at least 60% for which a surface contact angle of more than 90° is found.

DE-PS-10 23 217 describes a mold for the preparation of molded parts having a rough surface. The mold is to serve for the preparation of molded parts made of rubber or plastic having a rough surface. Thus, the walls of the mold are coated with coarse corundum powder and a stoving paint. The molds yield products having occasional recesses and hence improved adhesive properties. The usual vulcanization skin is even avoided. For example, the surfaces thus obtained are readily inscribed. Thus, the products are surely not self-cleaning with moving water.

JP-A-62-191447 describes a method for increasing the water-repellency of a surface. Thus, a plasma polymer film is applied, roughened by etching, and then a second plasma polymer film is applied.

JP-A-3-174279 (Abstract) describes a method for the preparation of matt decorative surfaces on sheets or films. They are prepared using paints which are partially cured by ionizing radiation and in which unspecified patterns are impressed in an unspecified way. Curing is then completed by further irradiation.

Applicant's extensive examinations have provided the surprising result that it is technically possible to artificially render the surfaces of objects self-cleaning by providing them with an artificial surface structure of protrusions and recesses, wherein care has to be taken that the distance between said protrusions of the surface structure is in a range of from 0.1 to 200 μ m, preferably from 0.1 to 100 μ m, and the height of said protrusions is in a range of from 0.1 to 100 μ m, preferably from 0.1 to 50 μ m, and care has to be taken that said protrusions consist of hydrophobic polymers or permanently hydrophobized materials, and

care is taken that said protrusions cannot be removed by water or water with detergents (cf. WO 96/04123).

It has been the object of the present invention to provide a method for the preparation of self-cleaning surfaces which can be removed with detergent solutions. This object is achieved by a method having the features of claim 1.

The method according to the invention for the preparation of self-cleaning surfaces having protrusions and recesses, wherein the distance between said protrusions is in a range of from 0.1 to $200~\mu m$ and the height of said protrusions is in a range of from 0.1 to $100~\mu m$, is based on the application of a hydrophobic material which forms a self-cleaning surface by self-organization when the solvent is evaporated to a surface followed by drying, wherein the material applied can be removed with aqueous detergent solutions. The hydrophobic material may be in the form of a solution, dispersion or emulsion.

"Removable by detergents" means that the material applied can be removed by the action of aqueous detergent solutions, at least upon prolonged action, by dissolving at least parts of the material applied. Such materials applied according to the invention can also be removed mechanically, for example, by brushing, scratching or high-pressure cleaning with water.

In one embodiment, the hydrophobic material is a wax which forms a microstructured self-cleaning surface by self-organization.

In another embodiment, the solution, dispersion or emulsion contains solid particles. These may be themselves hydrophobic or hydrophilic when employed together with hydrophobic materials, such as waxes.

The application of the hydrophobic material may be effected by spraying, for example, using a spray can or a spray gun. Depending on the kind of the intended application, it may be advantageous for the hydrophobic material to be additionally oleophobic.

It is also possible to transport the hydrophobic material through a vaporpermeable surface by co-transportation with water.

The hydrophobic materials suitable for the method according to the invention include, in particular, longer-chain secondary alcohols and alkanediols, β -di-ketones, secondary ketones and long-chain alkanes. Particularly suitable are nonacosane-10-ol, nonacosane-7,10-diol, nonacosane-5,10-diol, hentriacontane-12,14-dione, hentriacontane-8,10-dione, palmitone and other hydrophobic substances which are soluble in volatile solvents and form a hydrophobic water-repellent surface by self-organization when these solvents are evaporated.

Of particular technical importance are self-cleaning surfaces of objects which are light-transmitting and which are to maintain their light-transmission for a long period of time for optical, aesthetical or technical reasons. In particular, the objects include light-transmitting glass-work on buildings, vehicles, solar collectors etc. The removability of the hydrophobic material is of advantage, in particular, when the self-cleaning properties are needed only temporarily, for example, during storage or shipping, but are otherwise undesirable, for example, for aesthetic reasons.

Also of economical and technical importance, however, is the preparation of selfcleaning surfaces for house facades, roofs, monuments and tents, and for interior coatings of silos, tanks or pipelines which either contain aqueous solutions or are readily cleaned without residues by moving water. The outer coatings of vehicles such as cars, trains or airplanes are also of interest.

Optimum results are achieved if the protrusions of the surface structures are close enough to one another to avoid contact of the recesses present between the protrusions with drops of water. If the protrusions of the surface structures are too close to one another or if the recesses are not profound enough, they again act as a closed surface and thus can be better wetted. Therefore, it should be sought that the height of the protrusions above the ground increase as the distance between the protrusions increases. The measurements performed so far have shown that good results are achieved within the claimed limits for the distances and heights of

the protrusions. Surfaces having protrusions of from 0.1 to 50 μ m for which the distance between the protrusions is from 0.1 to 100 μ m yield optimum results.

The invention is further illustrated by the following Examples.

Example 1:

Hentriacontane-14,16-dione as a 0.1% solution in hexane or ethyl acetate is sprayed onto an arbitrarily selected surface using a spray can or spray gun. While the solvent evaporates, the hentriacontane-14,16-dione forms crystals in the form of small tubes by self-organization, the majority of which have a diameter of 0.2 μ m and a length of from 0.5 to 5 μ m. This coating renders a wettable surface hydrophobic, and the contact angle is increased up to 160°. From such surfaces, contaminating particles are washed off by moving water, wherein the coating itself is also removed on a long-term basis. To increase the roughness of the coating, a hydrophilic (e.g., quartz powder) of hydrophobic powder (e.g., Teflon) can be admixed with the solution.

Example 2:

Commercially available gypsum is mixed with water and a siliconate (Wacker BS 15) at a ratio of 1:10:2 (weight percent), followed by applying it with a paintbrush or roll. Drying up forms a microrough surface whose structure is determined by the acicular crystals of the gypsum. After the water has evaporated, these are covered by a layer of the hydrophobizing agent. The contact angles on such a surface are above 150°.

Example 3:

Commercially available gypsum is mixed with water and a siliconate (Wacker Silikon WI) at a ratio of 1:10:0.5 (weight percent), followed by applying it with a spray gun. Drying up forms a microrough surface whose structure is determined by the acicular crystals of the gypsum. After the water has evaporated, these are

covered by a layer of the hydrophobizing agent. The contact angles on such a surface are above 150° .

Example 4:

A water-vapor-permeable polymer (e.g., polyurethane) is coated on one side thereof with a waxy substance (e.g., hentriacontane-14,16-dione) which is characterized by a capability of structure formation (see Example 1). If water is allowed to diffuse through the polymer, the wax is cotransported and forms the desired microstructures on the surface.

In this system, by using a sufficiently high amount of wax, a certain sustained effect can be achieved because damaged or eroded structures can be regenerated for some time.

CLAIMS:

- 1. A method for the preparation of self-cleaning surfaces having protrusions and recesses, wherein the distance between said protrusions is in a range of from 0.1 to 200 μ m and the height of said protrusions is in a range of from 0.1 to 100 μ m, by applying a solution, dispersion or emulsion containing a hydrophobic material which forms a self-cleaning surface by self-organization when the solvent is evaporated, followed by drying, wherein the material applied can be removed with detergents.
- 2. The method according to claim 1, characterized in that said hydrophobic material is a wax.
- 3. The method according to claim 1, characterized in that said hydrophobic material comprises waxy substances, such as primary or secondary alcohols and alkanediols, β -diketones, secondary ketones and long-chain alkanes.
- 4. The method according to claim 1, characterized in that said solution, dispersion or emulsion contains solid particles.
- 5. The method according to at least one of claims 1 to 4, characterized in that said application of the solution, dispersion or emulsion is effected by spraying.
- The method according to claim 5, characterized in that said application is effected using a spray can or spray gun.
- 7. The method according to at least one of claims 1 to 6, characterized in that said hydrophobic material is additionally oleophobic.
- 8. An object with a surface having protrusions and recesses, wherein the distance between said protrusions is in a range of from 0.1 to 200 µm and the height of said protrusions is in a range of from 0.1 to 100 µm, wherein

- at least the protrusions are hydrophobic, and the protrusions consist of solid particles, and the surface is coated with a hydrophobic material.
- 9. Use of secondary alcohols and alkanediols, β -diketones, secondary ketones and long-chain alkanes as a hydrophobic material for the preparation of self-cleaning surfaces.
- 10. The use according to claim 9, characterized in that nonacosane-10-ol, nonacosane-7,10-diol, nonacosane-5,10-diol, hentriacontane-12,14-dione, hentriacontane-8,10-dione or palmitone is used as said hydrophobic material.

DECLARATION . AND POWER OF ATTORNEY U.S.A.

ALL PATENTS, INCLUDING DESIGN *
FOR APPLICATION BASED ON PCT; PARIS CONVENTION,
NON PRIORITY: OR PROVISIONAL APPLICATIONS

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P67142US0

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5	As a below named inventor, I declare that my residence, post office address and oitizenship are stated below next to my name, the information given herein is true, that I believe that I am the original first and sole inventor (if only one name is listed at 201 below), or an original, first and joint inventor (if plural inventors are named below at 201-203, or on additional sheets attached hereto) of the subject matter which is claimed and for which patent is sought on the invention entitled: A METHOD FOR THE PREPARATION OF SELF-CLEANING REMOVABLE SURFACES								
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7	which is described	and claimed in:	X PCT International Application	No. PCT/EP00/02424		_	March 18		
_	the attached sp		X the specification in application	on Serial No.		filed	filed September 20, 2001		
			(if applicable) and amende	ed on					
	I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above. I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56. I hereby claim foreign priority benefits under Title 35, United States Code, §119 (a)-(d) of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:								
	Prior Foreign Application(s)						Priority Clair	med	
	199 13 602.5		GERMANY		25 March 1999		X Yes	No	
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2	I hereby claim the	benefit under Title 35, Unit	~ ~ ~ ~ ~ ~	ted States provisional application	(s) listed below:		Filing Date		
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100 m	I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1 56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:								
	(App	lication Serial No.)		(Filing Date)	(Status	: patented,	pending, aba	indoned)	
POV ind	WER OF ATTORNEY: As a named inventor, I hereby appoint the following attorneys (Registration No.) to prosecute this application, receive and act on instructions from my agent, it transact all business in the Patent and Trademark Office connected therewith. HARVEY B. JACOBSON, JR. (20,851); JOHN CLARKE HOLMAN (22,769), MARVIN R. STERN (640); ALLEN S. MELSER (27,215); MICHAEL R. SLOBASKY (26,421); JONATHAN L. SCHERER (29,851); IRWIN M. AISENBERG (19,007); WILLIAM E. PLAYER (31,409); ON S. HAM (45,307) and NATHANIEL A. HUMPHRIES (22,772).								
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	FULL MAINE FAMILY NAME OF INVENTOR NEINHUIS		Christoph						
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